



ABB motors
Low voltage general performance motors
M2000 Cast Iron Frames

Power and productivity
for a better world™

ABB

We provide motors and generators, services and expertise to save energy and improve customers' processes over the total lifecycle of our products, and beyond.





The Leader in Motors

ABB is a global engineering and technology group serving customers in electrical power generation; transmission and distribution; automation; oil, gas and petrochemicals; industrial products and contracting; and financial services. The product range includes a full range of industrial electric motors, both AC and DC, LV and HV meeting the needs of most application, with virtually any power rating.

Within the Group, ABB Motors is the world's leading manufacturer of low-voltage induction motors, having over 100 years experience and a presence in more than 100 countries. ABB Motors's broad understanding of customer applications enables it to work closely to solve individual problems or to supply custom-designed motors for any project-no matter how demanding.

For customers, this all represents a solid value and commitment revealed in the dependable quality of ABB Motor's products and in its unrivalled customer service and back up. The hallmarks of its products are efficiency, robustness and reliability, combined to represent the best value available. Customers the world over rely on ABB Motors as the most solid and reliable supplier of electric motors. But above all, ABB Motors values its customers.

The best value is also enhanced by ABB Motors's worldwide customer service network guaranteeing fast delivery, rapid response and local back-up, as well as by worldwide ABB Service network supporting the after sales service.

ABB Motors has manufacturing facilities in Finland, Italy, Spain, Sweden, China and India. The comprehensive Motor stocks at each of these sites are reinforced by large and versatile stocks at Central Stock Nordic in Västerås, Sweden; Central Stock, Europe in Menden, Germany and Central Stock Asia in Singapore, and by numerous distribution stocks.



Making you more competitive

ABB has been manufacturing motors for over 100 years. Our products are designed to be reliable, efficient and cost effective, and we can supply motors for practically any application. A full range of services is available through our worldwide service organization, with the latest eBusiness systems providing round-the-clock access, easy ordering and fast delivery.

M2000 motors

Our M2000 range offers quality motors in the eff2 class, providing you with the ideal efficiency level for your needs. And our 24-hour availability helps make your life easier. Through our extended support and services such as eBusiness solutions and an efficient global stock concept, we provide you with easy ordering and quick delivery.



Industrial

As a key element of its business strategy, ABB has committed to a broad program of product development and positioning under the Industrial ^{IT} umbrella. This initiative is geared towards increasing integration of ABB products as the "building blocks" of larger solutions, while incorporating functionality that will allow multiple products to interact seamlessly as components of real-time automation and information systems.

Motors and generators represent one of the fundamental building blocks in the Industrial ^{IT} architecture.

ABB (www.abb.com) is a leader in power and automation technologies that enable utility and industry customers to improve performance while lowering environmental impacts. The ABB Group of companies operates in around 100 countries and employs about 107,000 peoples.

Technical features

The new M2QA series of three phase induction motors are a member of the ABB M2000 family with EU efficiency class. The motors are designed and manufactured according to the international standards of IEC34, IEC72, DIN432673, BS4999, AS1359, GB10069, and Q/JBQS27. The electrical and mechanical performances of ABB M2QA motors are excellent and keeping long.

High efficiency

The output power 1.1kW-90kW 2P and 4P, in S1 duty, M2QA motors are among the class 2 of CEMEP-EU standard, saving energy and operating costs.

Voltage ranges of extra versatility

A wide range of voltages can be up to max. 690 V for 50 Hz and 60 Hz available.

Reliable windings

To ensure long lifetime, the windings are made of the latest available materials in class F protection and temperature rise limited to class B (80k) in standard motors.

International motor efficiency standards

A worldwide energy efficiency classification system now exists for low voltage three-phase asynchronous motors. This system increases the level of harmonization in efficiency regulations around the world.

International Electrotechnical Commission (IEC) standard IEC/EN 60034-30:2008 defines energy-efficiency (IE code) classes for single speed, three-phase, 50 and 60 Hz induction motors. The standard is part of an effort to unify motor testing procedures and efficiency and product labeling requirements to enable motor purchasers worldwide to easily recognize premium efficiency products. The efficiency levels defined in IEC/EN 60034-30 are based on test methods specified in

IEC/EN 60034-2-1:2007

IEC/EN 60034-2-1, which came into force in September 2007, introduces new rules concerning the testing methods to be used for determining losses and efficiency. It offers two ways of determining efficiency: the direct and indirect methods. The standard specifies the following parameters for determining efficiency using the indirect method:

- reference temperature
- three options for determining PLL (additional load losses): measurement, estimation and mathematical calculation.

The resulting efficiency values differ from those obtained under the previous IEC testing standard, IEC 60034-2:1996. It must be noted that efficiency values are only comparable if they are measured using the same method.

- reference temperature
- three options for determining PLL (additional load losses): measurement, estimation and mathematical calculation.

Efficiency testing standard IEC/EN 60034-2-1:2007

Direct method/Indirect method:

- Measurement; PLL calculated from load tests
- Estimation; PLL at 2.5% – 1.0% of input power at rated load between 0.1 kW and 1000 kW
- Mathematical calculation; Eh star
- alternative indirect method with mathematical calculation of PLL

Winding losses in stator and rotor determined at
[25°C + actual temperature rise measured]

Bearings with high load capacity

All motors are provided with deep-groove ball bearings as standard and they are designed for long lifetime is extended. Cast iron motors in sizes 71-225 are greased for life and motors in sizes 250-355 have a regreasing device as a standard.

Strong corrosion protection

The motors are made to withstand aggressive environment as standard and they are designed for long lifetime. For motors with regreasing, they have strong and effective protection against corrosion.

Low noise level

An important objective in our design work is to minimize the noise level. And we have been successful.

Additional windings protection

Fix thermistors(PTC), them-switches, anti condensation heaters on request.

IEC/EN 60034-2-1:2007. Efficiency testing standard IEC/EN 60034-2-1:2007
Direct method/Indirect method:
- Measurement; PLL calculated from load tests- Estimation; PLL at 2.5% – 1.0% of input power at rated load between 0.1 kW and 1000 kW- Mathematical calculation;
Eh star – alternative indirect method with mathematical calculation of PLL
Winding losses in stator and rotor determined at [25°C + actual temperature rise measured]
To promote transparency in the market, IEC 60034-30 states that both the efficiency class and efficiency value must be shown on the motor rating plate and in product documentation. The documentation must clearly indicate the efficiency testing method used as the different methods can produce differing results.

IEC/EN 60034-30:2008

IEC/EN 60034-30:2008 defines three International Efficiency (IE) classes for single speed, three-phase, cage induction motors.

- IE1 = Standard efficiency (EFF2 in the former European classification scheme)
- IE2 = High efficiency (EFF1 in the former European classification scheme and identical to EPAct in the USA for 60 Hz)
- IE3 = Premium efficiency (identical to "NEMA Premium" in the USA for 60 Hz)
- IE4 = A future level above IE3

Efficiency levels defined in IEC/EN 60034-30 are based on test methods specified in IEC/EN 60034-2-1:2007.

Compared to the former European efficiency classes defined by the CEMEP agreement the scope has been expanded.

IEC/EN 60034-30 covers almost all motors (for example standard, hazardous area, marine, brake motors)

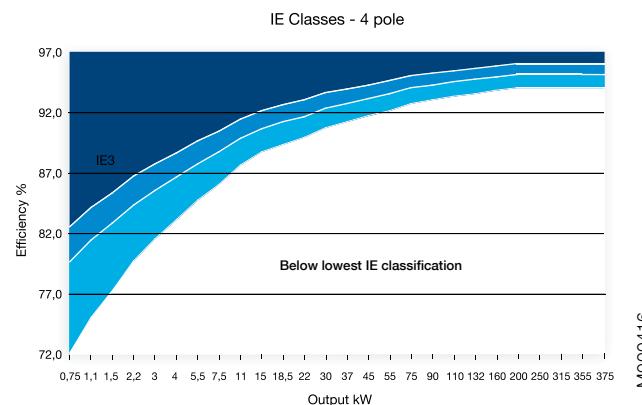
- Single speed, three-phase, 50 Hz and 60 Hz
- 2-, 4- or 6-pole
- Rated output from 0.75 to 375 kW
- Rated voltage UN up to 1000 V
- Duty type S1 (continuous duty) or S3 (intermittent periodic duty) with a rated cyclic duration factor of 80 % or higher
- Capable of operating direct online

The following motors are excluded from IEC 60034-30:

- Motors made solely for converter operation
- Motors completely integrated into a machine (for example, pump, fan or compressor) that cannot be tested separately from the machine

Minimum efficiency values defined in IEC 60034-30:2008 standard (based on test methods specified in IEC 60034-2-1:2007)

Output kw	IE1			IE2			IE3		
	Standard efficiency			High efficiency			Premium efficiency		
	2 pole	4 pole	6 pole	2 pole	4 pole	6 pole	2 pole	4 pole	6 pole
0.75	72.1	72.1	70.0	77.4	79.6	75.9	80.7	82.5	78.9
1.1	75.0	75.0	72.9	79.6	81.4	78.1	82.7	84.1	81.0
1.5	77.2	77.2	75.2	81.3	82.8	79.8	84.2	85.3	82.5
2.2	79.7	79.7	77.7	83.2	84.3	81.8	85.9	86.7	84.3
3	81.5	81.5	79.7	84.6	85.5	83.3	87.1	87.7	85.6
4	83.1	83.1	81.4	85.8	86.6	84.6	88.1	88.6	86.8
5.5	84.7	84.7	83.1	87.0	87.7	86.0	89.2	89.6	88.0
7.5	86.0	86.0	84.7	88.1	88.7	87.2	90.1	90.4	89.1
11	87.6	87.6	86.4	89.4	89.8	88.7	91.2	91.4	90.3
15	88.7	88.7	87.7	90.3	90.6	89.7	91.9	92.1	91.2
18.5	89.3	89.3	88.6	90.9	91.2	90.4	92.4	92.6	91.7
22	89.9	89.9	89.2	91.3	91.6	90.9	92.7	93.0	92.2
30	90.7	90.7	90.2	92.0	92.3	91.7	93.3	93.6	92.9
37	91.2	91.2	90.8	92.5	92.7	92.2	93.7	93.9	93.3
45	91.7	91.7	91.4	92.9	93.1	92.7	94.0	94.2	93.7
55	92.1	92.1	91.9	93.2	93.5	93.1	94.3	94.6	94.1
75	92.7	92.7	92.6	93.8	94.0	93.7	94.7	95.0	94.6
90	93.0	93.0	92.9	94.1	94.2	94.0	95.0	95.2	94.9
110	93.3	93.3	93.3	94.3	94.5	94.3	95.2	95.4	95.1
132	93.5	93.5	93.5	94.6	94.7	94.6	95.4	95.6	95.4
160	93.7	93.8	93.8	94.8	94.9	94.8	95.6	95.8	95.6
200	94.0	94.0	94.0	95.0	95.1	95.0	95.8	96.0	95.8
250	94.0	94.0	94.0	95.0	95.1	95.0	95.8	96.0	95.8
315	94.0	94.0	94.0	95.0	95.1	95.0	95.8	96.0	95.8
355	94.0	94.0	94.0	95.0	95.1	95.0	95.8	96.0	95.8
375	94.0	94.0	94.0	95.0	95.1	95.0	95.8	96.0	95.8



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ABB and efficiency standards

ABB determines efficiency values according to IEC/EN 60034-2-1 using the low uncertainty method i.e. indirect method, with additional load losses determined by measurement.

ABB has a full range of IE2 motors – with many available from stock – and a broad range of IE3 motors.

As the world market leader, ABB offers the largest range of LV motors available. It has long advocated the need for efficiency in motors, and high efficiency products (EFF1 in the former European classification scheme) have formed the core of its portfolio for many years.

Motors for other voltages

Motors wound for a given voltage at 50Hz can also be used for other voltages. Recalculation factors for current and torque given are beside; efficiency, power factor and speed remain approximately the same. Guaranteed values available on request.

ABB Motors reserve the right to change the design, technical specification and dimensions without prior notice.

Motor wound for	230V	400V	500V	690V				
Connected to 50Hz	220V	230V	380V	415V	500V	550V	660V	690V
% of values at 400V, 50Hz								
Output	100	100	100	100	100	100	100	100
I_N	182	174	105	98	80	75	61	58
I_S/I_N	90	100	90	106	100	119	90	100
T_S/T_N	90	100	90	106	100	119	90	100
I_{MAX}/T_N	90	100	90	106	100	119	90	100

Motors wound for certain voltage at 50 Hz can be operated at 60 Hz, without modification, subject to the following changes in their data.

Motor wound for 50Hz	220V	380V						
Connected to 60Hz	220V	380V	415V	440V	460V			
Data at 60Hz in percentage of values at 50Hz								
Output	100	100	110	115	120			
r/min	120	120	120	120	120			
I_N	98	98	98	100	100			
I_S/I_N	83	83	95	100	105			
T_N	83	83	91	96	100			
T_S/T_N	70	70	85	95	100			
I_{MAX}/T_N	85	85	93	98	103			

Bearings and terminal boxes

The motors are normally fitted with single-row deep groove ball bearings as listed in the table below. Degree of protection of the standard terminal box is IP55. The motors are supplied with 2 cable entries as standard according to the table below.

Terminal boxes are mounted on top of the motor. The terminal box of motor sizes 71 to 132 can be turned 4 x 90° and in motors sizes 160 to 355 rotated 2 x 180°.

Type	Poles	Standard bearing type		Cable entry mm
		D-end	N-end	
71M	2,4,6	6202	VVC3	6202
80M	2,4,6	6204	DDUC3	6204
90S	2,4,6	6205	DDUC3	6205
90L	2,4,6	6205	DDUC3	6205
100L	2,4,6,8	6206	DDUC3	6206
112M	2,4,6,8	6207	DDUC3	6207
132S	2,4,6,8	6208	DDUC3	6208
132M	2,4,6,8	6208	DDUC3	6208
160M	2,4,6,8	6309	ZZC3	6209
160L	2,4,6,8	6309	ZZC3	6209
180M	2,4,6,8	6310	ZZC3	6210
180L	2,4,6,8	6310	ZZC3	6210
200L	2,4,6,8	6312	ZZC3	6212
225S	4,6,8	6313	ZZC3	6213
225M	2	6313	ZZC3	6213
225M	4,6,8	6313	ZZC3	6213
250M	2	6314	C3	6214
250M	4,6,8	6314	C3	6214
280S	2	6316	C4	6316
280S	4,6,8	6316	C3	6316
280M	2	6316	C4	6316
280M	4,6,8	6316	C3	6316
315S	2	6316	C4	6316
315S	4,6,8	6319	C3	6319
315M	2	6316	C4	6316
315M	4,6,8	6319	C3	6319
315L	2	6316	C4	6316
315L	4,6,8	6319	C3	6319
355M	2	6319M	C4	6319M
355M	4,6,8	6322	C3	6319
355L	2	6319M	C4	6319M
355L	4,6,8	6322	C3	6319

Terminal boxes for motor sizes 71-132



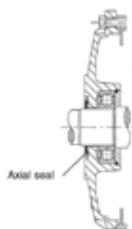
Terminal boxes for motor sizes 160-250



Terminal boxes for motor sizes 280-355

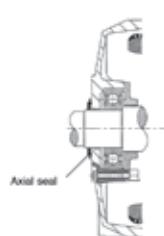


Bearing seals for motor sizes 71-132



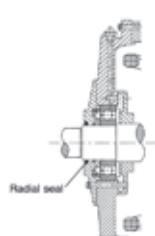
Motor size	Standard design
71	Axial seal D-end RB15 x 30 x 4
80	Axial seal RB20 x 35 x 4
90	Axial seal RB25 x 40 x 4
100	Axial seal RB30 x 47 x 4.5
112	Axial seal RB35 x 52 x 4.5
132	Axial seal RB40 x 57 x 4.5

Bearing seals for motor sizes 160-225



Motor size	Standard design
160	Axial seal D-end RB45 x 62 x 4.5
180	Axial seal RB50 x 70 x 5.5
200	Axial seal RB60 x 80 x 5.5
225	Axial seal RB65 x 85 x 5.5

Bearing seals for motor sizes 250-355



Motor size	Standard design
250	Radial seal D-end TC70 x 85 x 10
280	Radial seal D-end TC80 x 100 x 10
315	Radial seal D-end TC80 x 100 x 10 (2P)
	TC95 x 120 x 12 (4-8P)
355	Radial seal D-end TC95 x 120 x 12 (2P)
	TC95 x 120 x 12 (4-8P)
	TC110 x 140 x 12 (4-8P)

Permissible loadings on the shaft end

The tables below give the permissible radial force in Newton, assuming zero axial force. The values are based on normal conditions at 50 Hz and calculated bearing lives for motor sizes 71 to 355 of 20000 hours and 40000 hours.

Motors are foot-mounted IM B3 version with force directed sideways. In some cases the strength of the shaft affects the permissible forces.

At 60 Hz the values must be reduced by 10%. For two-speed motors, the values must be based on the higher speed.

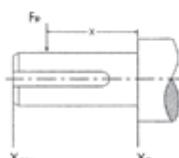
Permissible loads of simultaneous radial and axial forces will be supplied on request.

Permissible radial forces

Motor size 71 to 355

Motor size	20000 hours Ball bearings							
	2-pole		4-pole		6-pole		8-pole	
X ₀	X _{max}	X ₀	X _{max}	X ₀	X _{max}	X ₀	X _{max}	
71M	381.1	322.2	479.6	405.4	555.1	469.2	-	-
80M	624.2	509.4	788.3	643.3	906.7	739.9	996.7	813.4
90S	686.0	542.2	869.5	687.2	1000.1	790.4	1095.4	865.8
90L	696.4	564.2	884.7	716.8	1015.1	822.5	1112.0	901.0
100L	979.4	784.8	1233.9	988.8	1419.1	1137.2	1565.7	1254.6
112M	1257.8	1014.4	1592.1	1283.9	1831.1	1476.7	2020.1	1629.1
132S	1435.0	1121.7	1820.5	1423.1	2079.1	1625.3	2299.1	1797.2
132M	-	-	1840.2	1476.3	2106.5	1689.9	2329.4	1868.7
160M	1544.0	1199.8	1947.5	1513.4	2231.9	1734.4	2465.0	1615.6
160L	1562.7	1242.9	1971.2	1567.8	2259.0	1796.7	2495.0	1984.4
180M	2983.6	2371.3	3759.1	2987.7	-	-	-	-
180L	-	-	3801.5	3073.0	4351.6	3517.7	4800.4	3880.5
200L	4089.8	3376.8	5161.5	4261.7	5908.5	4878.5	6517.9	5381.7
225S	-	-	5762.8	4526.4	-	7260.7	5702.9	-
225M	4591.0	3811.1	5790.9	4594.2	6643.9	5271.0	7296.0	5788.4
250M	5111.6	4170.0	6439.9	5253.6	7388.1	6027.2	8113.0	6618.5
280S	6000.2	4956.7	7570.1	6253.5	8679.2	7169.8	9537.5	7878.8
280M	6048.5	5059.3	7631.5	6383.4	8750.0	7318.9	9615.4	8042.8
315S	6602.4	5627.1	9533.5	7882.0	10916.1	9025.1	12028.5	9944.8
315M	6677.1	5793.3	9647.8	8145.0	11047.2	9326.4	12173.2	10277.0
315L	6675.9	5792.3	9648.0	8145.1	11045.3	9324.7	12171.2	10275.3
355M	8280.0	6790.0	14060.0	11529.0	16089.0	13193.0	-	-
355L	8372.0	6865.0	14136.0	11592.0	16175.0	13264.0	-	-

Motor size	40000 hours Ball bearings							
	2-pole		4-pole		6-pole		8-pole	
X ₀	X _{max}	X ₀	X _{max}	X ₀	X _{max}	X ₀	X _{max}	
71M	302.5	255.7	380.7	321.8	440.5	372.4	-	-
80M	495.4	404.3	625.7	510.6	719.6	587.3	791.1	645.6
90S	544.5	430.4	690.1	545.4	793.8	627.3	869.5	687.2
90L	552.7	447.8	702.2	568.9	805.7	652.8	882.6	715.1
100L	777.3	622.9	979.4	784.8	1126.4	902.6	1242.7	995.8
112M	998.3	805.1	1263.6	1019.1	1453.3	1172.0	1603.4	1293.1
132S	1138.9	890.3	1444.9	1129.5	1650.2	1290.0	1824.8	1426.5
132M	-	-	1460.6	1171.7	1672.0	1341.3	1848.8	1483.2
160M	1225.5	952.3	1545.7	1201.2	1771.5	1376.6	1956.5	1520.4
160L	1240.4	986.5	1564.5	1244.3	1793.0	1426.0	1980.3	1575.0
180M	2368.1	1882.1	2983.6	2371.3	-	-	-	-
180L	-	-	3017.2	2439.0	3453.9	2792.0	3810.1	3080.0
200L	3246.1	2680.2	4096.7	3382.6	4689.6	3872.1	5173.3	4271.5
225S	-	-	4574.0	3592.6	-	5762.8	4526.4	-
225M	3643.9	3024.9	4596.2	3646.4	5273.3	4183.6	5790.9	4594.2
250M	4057.0	3309.7	5111.1	5169.6	5863.7	4783.5	6438.9	5252.8
280S	4761.8	3933.7	6007.7	4962.9	6888.0	5690.1	7569.1	6252.7
280M	4799.8	4014.8	6056.1	5065.6	6943.7	5808.1	7630.5	6382.5
315S	5239.0	4465.1	7565.3	6254.8	8662.6	7162.0	9545.4	7891.8
315M	5297.9	4596.7	7655.6	6463.1	8766.3	7400.7	9659.8	8155.1
315L	5296.6	4595.6	7655.4	6462.9	8764.6	7399.1	9657.9	8153.5
355M	5612.0	4602.0	11100.0	9102.0	12741.0	10448.0	-	-
355L	5612.0	4658.0	11100.0	9213.0	12741.0	10575.0	-	-



If the radial force is applied between points X₀ and X_{max}, the permissible force F_R can be calculated from the following formula: F_R = F₀ · X/E (F₀ = F_R at X = 0) E = length of shaft extension in basic version

Permissible axial forces

The following tables give the permissible axial forces in Newton, assuming zero radial force. The values are based on normal conditions at 50 Hz with standard bearings and calculated bearing life time of 20000 and 40000 hours.

At 60 Hz the values are to be reduced by 10%. For two-speed motors, the values are to be based on the higher speed. The permissible loads of simultaneous radial and axial forces will be supplied on request.

Given axial forces F_{AD}, assume D-bearing locked by means of locking ring.

Mounting arrangement IM B3

Motor size	20000 hours Ball bearings							
	2-pole		4-pole		6-pole		8-pole	
FAD	FAZ	FAD	FAZ	FAD	FAZ	FAD	FAZ	
71M	268.3	268.3	362.9	362.9	438.6	438.6	-	-
80M	434.8	434.8	592.9	592.9	712.6	712.6	804.0	804.0
90S	471.8	471.8	647.0	647.0	778.2	778.2	873.0	873.0
90L	471.8	471.8	648.9	648.9	778.2	778.2	873.0	873.0
100L	648.3	648.3	883.7	883.7	1058.3	1058.3	1202.6	1202.6
112M	843.0	843.0	1157.0	1157.0	1382.8	1382.8	1574.2	1574.2
132S	947.2	947.2	1302.3	1302.3	1542.7	1542.7	1764.0	1764.0
132M	-	-	1297.9	1297.9	1542.7	1542.7	1764.0	1764.0
160M	1017.7	1017.7	1382.1	1382.1	1651.2	1651.2	1881.4	1881.4
160L	1017.7	1017.7	1382.1	1382.1	1651.2	1651.2	1881.4	1881.4
180M	1972.9	1972.9	2665.0	2665.0	-	-	-	-
180L	-	-	2665.0	2665.0	3197.1	3197.1	3626.4	3626.4
200L	2569.6	2569.6	3489.1	3489.1	4197.9	4197.9	4754.7	4754.7
225S	-	-	3904.5	3904.5	-	-	5309.0	5309.0
225M	2873.4	2873.4	3904.5	3904.5	4718.4	4718.4	5309.0	5309.0
250M	3225.3	3225.3	4378.4	4378.4	5293.1	5293.1	5955.9	5955.9
280S	3714.9	3714.9	5007.7	5007.7	6087.7	6087.7	6924.2	6924.2
280M	3714.9	3714.9	5077.7	5077.7	6087.7	6087.7	6924.2	6924.2
315S	3963.9	3963.9	6141.0	6141.0	7292.2	7292.2	8300.9	8300.9
315M	3963.9	3963.9	6141.0	6141.0	7292.2	7292.2	8300.9	8300.9
315L	3964.7	3964.7	6143.0	6143.0	7292.2	7292.2	8300.9	8300.9
355-	5775.0	2310.0	8100.0	4050.0	9484.0	5160.0	10080.0	8420.0

Motor size	40000 hours Ball bearings							
	2-pole		4-pole		6-pole		8-pole	
FAD	FAZ	FAD	FAZ	FAD	FAZ	FAD	FAZ	
71M	198.6	198.6	267.8	267.8	325.0	325.0	-	-
80M	320.6	320.6	436.1	436.1	528.4	528.4	595.6	595.6
90S	347.1	347.1	475.4	475.4	576.4	576.4	647.0	647.0
90L	341.7	341.7	477.0	477.0	576.4	576.4	647.0	647.0
100L	475.6	475.6	648.3	648.3	781.5	781.5	891.5	891.5
112M	617.1	617.1	848.0	848.0	1019.4	1019.4	1167.3	1167.3
132S	692.5	692.5	955.5	955.5	1135.8	1135.8	1306.7	1306.7
132M	-	-	952.6	952.6	1135.8	1135.8	1306.7	1306.7
160M	743.1	743.1	1019.2	1019.2	1214.3	1214.3	1391.0	1391.0
160L	743.1	743.1	1019.2	1019.2	1214.3	1214.3	1391.0	1391.0
180M	144							

Rating plate

The rating plates are in table form giving values for speed, current and power factor for three voltages. The following information must be shown on the motor rating plate according to IEC 60034-30; 2008 and European MEPS (Commission Regulation, EC, No 640/2009):

- Lowest nominal efficiency at 100 %, 75 % and 50 % rated load
- Efficiency level IE1

ABB Motors CE					
3~motor M2QA160M4A B3					
IEC 160M42					
S1		No. 36C12500524493006006			
Cert.no		Ins.Cl.	F	IP 55	
V	Hz	kw	r/min	A	cosΦ
400Δ	50	11	1460	21.2	0.85
690Y	50	11	1460	12.3	0.85
460Δ	60	12.7	1755	20.5	0.87
IE1 - 88.2(100%)-89.1(75%)-88.7(50%)					
Prod.code 3GQA162301-ADA					
6309/C3		6209/C3	116 kg		
Date 2012.1 IEC 60034-1					

ABB	ABB Motors	CE
3~motor M2QA160M4A B3		
IEC 160M42		
S1		No. 36C12500524493006006
Cert.no	Ins.Cl.	F
V	Hz	kw
400Δ	50	11
690Y	50	11
460Δ	60	12.7
IE1 - 88.2(100%)-89.1(75%)-88.7(50%)		
Prod.code 3GQA162301-ADA		
6309/C3	6209/C3	116 kg
Date 2012.1	IEC 60034-1	

Ordering information

Sample order

When placing an order, the motor type, size and product code must be specified. The product code of the motor is composed in various way, in accordance with the following examples.

A	B	C	D,	E,	F	G
M2QA	100L2A	3GQA	10	1	501	033

A Motor type
B Motor size

C Product code
D Mounting arrangement code

E Voltage and frequency code
F Generation code

G Variant codes

Explanation of the product code (C,D,E,F) :

Positions 1 to 4

M2QA = Totally enclosed fan cooled squirrel cage motor with cast iron frame

Positions 5 and 6

IEC frame

07 = 71	13 = 132	25 = 250
08 = 80	16 = 160	28 = 280
09 = 90	18 = 180	31 = 315
10 = 100	20 = 200	35 = 355
11 = 112	22 = 225	

Position 7

Speed (pole pairs)

1 = 2 poles	6 = 12 poles
2 = 4 poles	7 = >12 poles
3 = 6 poles	8 = Two-speed motors for fan drive motors for constant torque
4 = 8 poles	
5 = 10 poles	9 = Multi-speed motors, two-speed

Position 8 to 10

Serial number

Position 11

- (dash)

Positions 12

Mounting arrangement

A = Foot-mounted, top-mounted terminal box
R = Foot-mounted, terminal box on RHS, seen from D-end
L = Foot-mounted, terminal box on LHS, seen from D-end
B = Flange-mounted, large flange
C = Flange-mounted, small flange size (71-112)
H = Foot-and flange-mounted, terminal box top-mounted
J = Foot-and flange-mounted, small flange with tapped holes
S = Foot-and flange-mounted, terminal box RHS seen from D-end
T = Foot-and flange-mounted, terminal box LHS seen from D-end
V = Flange-mounted, special flange
F = Foot-and flange-mounted, Special flange

Positions 13

Voltage and frequency

Single-speed motors
B 380 V 50Hz
D 400 V / 690VY 50Hz, 460V 60Hz
E 500 V 50Hz
F 500 VY 50Hz
S 230 V / 400VY 50Hz, 460VY 60Hz
T 660 V 50Hz
U 690 V 50Hz
X Other rated voltage, connection or frequency, 690 V maximum

Remark

For voltage code X the variant code 209 non-standard voltage or frequency (special winding) must be ordered.

Positions 14

Generation code

A, B, C, ...

Positions 15

+ (plus)

Positions 16

Variant codes

The product code must be, if need, followed by variant codes: Please see page 15-16.

**Totally enclosed squirrel cage
three phase motors, cast iron frame IP55 IC411**

IE1-2 Poles, IE1-4 Poles

**Insulation class F
Temperature rise class B**

Output kW	Type designation M2QA	Product code 071301-	Speed r/min	Efficiency		Power factor cosφ	Current		Torque			Moment of inertia J=GD ² /4 kgm ²	Weight kg	Sound pressure level Lp dB(A)
				Full load 100%	3/4 load 75%		I _N A	I _S I _N	T _N Nm	T _S T _N	T _{MAX} T _N			
3000 r/min = 2 poles								400V 50Hz			Basic design			
0.37	71M2A	071301-	2870	72.0	73.47	0.82	0.90	6.0	1.27	2.2	2.4	0.00030	10	56
0.55	71M2B	071302-	2785	75.5	77.68	0.83	1.27	5.5	1.89	2.2	2.4	0.00037	11	56
0.75	80M2A	081301-	2840	75.5	75.82	0.85	1.69	6.1	2.52	2.2	2.2	0.00091	16	57
1.1	80M2B	081302-	2855	77.5	78.82	0.86	2.38	7.0	3.68	2.2	2.2	0.00107	17	58
1.5	90S2A	091101-	2850	79.0	79.98	0.87	3.15	7.0	5.03	2.2	2.2	0.00135	21	61
2.2	90L2A	091501-	2850	81.5	82.07	0.86	4.53	7.0	7.37	2.2	2.2	0.00163	24	61
3	100L2A	101501-	2860	83.0	83.58	0.87	6.0	7.0	10.0	2.2	2.2	0.00402	33	65
4	112M2A	111301-	2875	85.0	85.80	0.90	7.55	7.0	13.3	2.2	2.2	0.00671	42	67
5.5	132S2A	131101-	2905	87.5	87.66	0.89	10.2	7.0	18.1	2.2	2.2	0.01241	58	70
7.5	132S2B	131102-	2910	88.5	88.88	0.90	13.7	7.0	24.6	2.2	2.2	0.01491	63	70
11	160M2A	161301-	2920	90.0	89.69	0.88	20.2	6.5	36.0	2.5	3.0	0.0436	112	72
15	160M2B	161302-	2920	90.0	89.96	0.88	27.2	6.5	49.1	2.5	3.2	0.0551	122	72
18.5	160L2A	161501-	2920	90.5	90.55	0.90	33.0	6.5	60.5	2.5	3.2	0.06549	142	72
22	180M2A	181301-	2940	90.8	90.60	0.90	38.9	6.5	71.5	2.3	2.8	0.08805	170	75
30	200L2A	201501-	2955	91.4	90.62	0.90	52.6	6.5	97.0	2.2	2.7	0.14821	235	81
37	200L2B	201502-	2955	92.2	91.59	0.90	64.0	6.5	120	2.3	2.7	0.16822	254	81
45	225M2A	221301-	2970	92.6	92.06	0.89	78.8	7.0	145	2.5	2.8	0.29345	328	81
55	250M2A	251301-	2960	93.4	92.93	0.89	95.5	7.5	177	2.4	3.0	0.3784	390	84
75	280S2A	281101-	2970	94.0	93.49	0.90	127	7.5	241	2.5	3.3	0.587	504	85
90	280M2A	281301-	2970	94.3	93.93	0.91	151	7.5	289	2.3	3.2	0.615	560	85
110	315S2A	311101-	2980	94.0	93.07	0.90	187	7.1	353	1.8	2.2	1.4083	910	88
132	315M2A	311301-	2980	94.5	93.76	0.90	223	7.1	423	1.8	2.2	1.5584	1010	88
160	315L2A	311501-	2975	94.6	93.87	0.91	268	7.2	514	1.8	2.2	1.7256	1070	88
*200	315L2B	311502-	2975	94.8	94.36	0.92	331	7.2	642	1.8	2.2	1.9405	1120	88
*250	355M2A	351301-	2980	95.4	94.70	0.9	420	7.1	801	2.3	2.8	3.05	1438	89
*315	355L2A	351501-	2980	96.0	95.43	0.9	526	6.9	1009	2.0	2.8	3.6	1726	89
Output kW	Type designation M2QA	Product code 072301-	Speed r/min	Efficiency		Power factor cosφ	Current		Torque			Moment of inertia J=GD ² /4 kgm ²	Weight kg	Sound pressure level Lp dB(A)
				Full load 100%	3/4 load 75%		I _N A	I _S I _N	T _N Nm	T _S T _N	T _{MAX} T _N			
1500 r/min = 4 poles								400V 50Hz			Basic design			
0.25	71M4A	072301-	1395	69.0	71.19	0.70	0.75	4.5	1.71	2.1	2.4	0.00053	11	43
0.37	71M4B	072302-	1395	69.0	70.72	0.72	1.07	4.5	2.53	2.1	2.4	0.00066	11	45
0.55	80M4A	082301-	1410	72.0	72.52	0.73	1.51	5.2	3.73	2.4	2.0	0.00145	16	46
0.75	80M4B	082302-	1415	74.5	75.74	0.76	1.92	6.0	5.06	2.4	2.2	0.00174	17	46
1.1	90S4A	092101-	1395	76.8	77.22	0.76	2.70	6.0	7.53	2.3	2.2	0.00254	21	52
1.5	90L4A	092501-	1400	79.0	80.81	0.78	3.51	6.0	10.2	2.3	2.2	0.00317	25	52
2.2	100L4A	102501-	1430	82.2	82.51	0.79	4.89	6.0	14.7	2.3	2.2	0.00679	32	53
3	100L4B	102502-	1425	83.7	84.60	0.81	6.39	6.5	20.1	2.3	2.2	0.00862	36	53
4	112M4A	112301-	1435	85.1	85.66	0.48	8.75	6.5	26.6	2.3	2.2	0.01306	45	56
5.5	132S4A	132101-	1435	86.5	87.20	0.82	11.2	6.5	36.6	2.3	2.2	0.02673	60	59
7.5	132M4A	132301-	1440	87.6	88.07	0.83	14.9	6.5	49.7	2.3	2.2	0.03432	73	59
11	160M4A	162301-	1460	89.5	89.81	0.85	20.9	6.5	72.0	2.4	2.8	0.06543	116	66
15	160L4A	162501-	1455	90.0	90.61	0.86	28.0	6.5	98.5	2.3	2.4	0.09349	137	66
18.5	180M4A	182301-	1470	91.0	91.06	0.86	34.1	6.5	120	2.3	3.0	0.16049	170	66
22	180L4A	182501-	1470	91.5	91.65	0.88	39.7	6.5	143	2.4	3.1	0.18046	186	66
30	200L4A	202501-	1475	92.2	92.13	0.87	54.0	6.5	194	2.2	2.8	0.2819	254	71
37	225S4A	222101-	1480	92.6	92.47	0.86	67.1	7.0	239	2.2	2.8	0.37	308	73
45	225M4A	222301-	1480	92.8	92.65	0.87	80.4	7.0	290	2.2	2.8	0.42	335	73
55	250M4A	252301-	1475	93.4	93.29	0.88	97.1	7.0	356	2.4	3.0	0.78	450	76
75	280S4A	282101-	1480	94.0	93.96	0.87	132	6.5	484	2.4	2.6	1.10	534	78
90	280M4A	282301-	1480	94.3	94.19	0.87	158	7.2	581	2.3	2.8	1.35	592	78
110	315S4A	312101-	1485	94.5	94.18	0.87	193	6.9	707	2.1	2.2	2.8596	930	80
132	315M4A	312301-	1485	94.8	94.55	0.88	230	6.9	849	2.1	2.2	3.1848	1030	80
160	315L4A	312501-	1485	94.9	94.59	0.88	278	6.9	1029	2.1	2.2	3.6765	1050	86
200	315L4B	312502-	1485	95.0	94.77	0.88	347	6.9	1086	2.1	2.2	4.2516	1100	86
*250	355M4A	352301-	1490	95.3	94.99	0.90	423	6.9	1602	2.1	2.6	6.77	1546	87
*315	355L4A	352501-	1490	95.5	95.28	0.90	529	7.0	2019	2.1	2.3	8.2	1821	87

*Insulation Class F Temperature rise Class F

**Totally enclosed squirrel cage
three phase motors, cast iron frame IP55 IC411**

IE1-6 Poles

**Insulation class F
Temperature rise class B**

Output kW	Type designation M2QA	Product code 3GQA	Speed r/min	Efficiency		Current		Torque			Moment of inertia $J=GD^2/4$ kgm^2	Weight kg	Sound pressure level L_p dB(A)	
				Full load 100%	3/4 load 75%	Power factor $\cos\phi$	I_N A	I_s I_N	T_N Nm	T_s T_N	T_{MAX} T_N			
1000 r/min = 6 poles														
0.18	71M6A	073301-	885	55.0	54.00	0.67	0.71	3.5	1.94	2.1	2.3	0.00056	10	42
0.25	71M6B	073302-	885	58.0	59.57	0.67	0.93	4.0	2.70	2.0	2.0	0.00074	11	42
0.37	80M6A	083301-	930	63.5	63.93	0.66	1.27	5.0	3.80	1.9	1.8	0.00159	17	45
0.55	80M6B	083302-	925	65.7	66.88	0.68	1.79	5.0	5.68	1.9	1.8	0.00196	18	45
0.75	90S6A	093101-	920	71.0	72.10	0.72	2.12	5.0	7.79	2.0	2.2	0.00292	21	48
1.1	90L6A	093501-	920	73.0	74.83	0.74	2.94	5.0	11.4	2.0	2.2	0.00379	25	48
1.5	100L6A	103501-	940	77.2	77.87	0.74	3.79	5.5	15.2	2.0	2.2	0.00999	32	51
2.2	112M6A	113301-	940	79.6	80.54	0.73	5.46	5.5	22.4	2.0	2.2	0.01559	40	54
3	132S6A	133101-	945	81.6	82.69	0.77	6.89	6.5	30.3	2.0	2.2	0.03116	55	56
4	132M6A	133301-	950	84.0	84.60	0.77	8.93	6.5	40.2	2.0	2.2	0.04074	65	56
5.5	132M6B	133302-	950	85.0	85.94	0.78	12.0	6.5	55.3	2.0	2.2	0.05332	75	56
7.5	160M6A	163301-	960	88.0	88.30	0.78	15.8	6.0	74.6	2.0	2.3	0.09231	119	61
11	160L6A	163501-	970	88.5	88.87	0.78	23.0	6.0	108	2.2	2.3	0.12970	140	62
15	180L6A	183501-	975	89.5	89.69	0.82	29.5	6.0	147	2.3	2.8	0.2418	180	63
18.5	200L6A	203501-	980	90.3	90.37	0.82	36.1	6.0	180	2.2	2.8	0.34174	231	64
22	200L6B	203502-	980	90.4	90.63	0.83	42.3	6.0	214	2.1	2.8	0.46837	254	64
30	225M6A	223301-	985	91.5	91.35	0.82	58.1	6.6	291	2.2	2.8	0.62691	308	66
37	250M6A	253301-	980	92.2	92.53	0.88	65.8	6.8	361	2.3	2.8	0.97	382	68
45	280S6A	283101-	980	92.6	92.42	0.86	81.6	6.5	439	2.3	2.4	1.25	482	69
55	280M6A	283301-	980	93.0	92.82	0.86	98.7	7.0	536	2.3	2.5	1.485	532	70
75	315S6A	313101-	990	93.5	93.24	0.86	135	7.4	723	2.0	2.0	3.1942	920	70
90	315M6A	313301-	990	93.8	93.60	0.86	161	7.4	868	2.0	2.0	3.723	1010	70
110	315L6A	313501-	990	94.3	94.16	0.87	194	6.8	1061	2.0	2.0	4.2564	1060	70
132	315L6B	313502-	985	94.5	94.42	0.88	230	6.8	1280	2.0	2.0	5.1577	1120	70
*160	355M6A	353301-	990	94.7	94.26	0.88	277	6.8	1543	2.1	2.4	7.8	1360	75
*200	355M6B	353302-	990	95.0	94.66	0.88	345	6.7	1929	2.0	2.3	9.1	1551	75
*250	355L6A	353501-	990	95.4	95.05	0.88	430	6.7	2412	2.0	2.3	11.4	2057	75
750 r/min = 8 poles														
0.18	80M8A	084301-	700	51.0	50.12	0.60	0.85	3.3	2.46	1.8	1.9	0.00111	16	42
0.25	80M8B	084302-	700	54.5	53.28	0.60	1.10	3.6	3.41	1.8	1.9	0.00326	17	42
0.37	90S8A	094101-	700	62.5	62.07	0.60	1.41	4.4	5.05	1.8	1.9	0.00541	21	46
0.55	90L8A	094501-	700	63.5	63.34	0.62	2.03	4.7	7.50	1.8	2.0	0.00756	24	46
0.75	100L8A	104501-	690	70.0	70.08	0.64	2.42	5.0	10.4	1.8	2.0	0.00971	31	53
1.1	100L8B	104502-	675	71.5	70.28	0.64	3.44	5.0	15.6	1.8	2.0	0.01186	34	53
1.5	112M8A	114301-	695	75.0	75.39	0.68	4.58	5.0	20.6	1.8	2.0	0.01559	42	55
2.2	132S8A	134101-	710	81.0	81.78	0.70	5.60	5.5	29.6	1.8	2.0	0.03625	56	55
3	132M8A	134301-	710	81.0	81.38	0.75	7.13	5.5	40.4	1.8	2.0	0.04141	64	56
4	160M8A	164301-	720	84.0	83.98	0.73	9.42	5.5	53.1	2.1	2.5	0.0676	105	58
5.5	160M8B	164302-	720	85.5	95.62	0.74	12.5	5.5	73.0	2.1	2.5	0.09524	125	58
7.5	160L8A	164501-	720	86.5	85.82	0.74	16.9	5.5	99.5	2.1	2.5	0.12122	142	58
11	180L8A	184501-	730	87.7	86.96	0.77	23.5	5.4	144	2.0	2.8	0.23645	176	61
15	200L8A	204501-	730	89.0	89.38	0.78	31.4	5.5	196	2.3	2.8	0.37103	235	63
18.5	225S8A	224101-	735	90.0	89.12	0.73	40.6	5.5	240	2.1	2.8	0.53287	290	65
22	225M8A	224301-	735	90.5	89.60	0.74	47.4	6.0	286	2.2	2.8	0.65825	302	65
30	250M8A	254301-	735	91.3	90.10	0.79	60.0	6.5	390	2.3	2.6	0.975	392	67
37	280S8A	284101-	740	91.8	91.7	0.79	73.6	6.0	478	2.1	2.6	1.25	488	68
45	280M8A	284301-	740	92.4	91.1	0.79	89.0	6.0	581	2.1	2.7	1.485	548	68
55	315S8A	314101-	740	92.8	91.52	0.82	104	6.9	710	1.8	2.0	3.6842	930	65
75	315M8A	314301-	740	93.0	91.93	0.82	142	7.0	968	1.8	2.0	4.9591	1010	68
90	315L8A	314501-	740	93.8	93.22	0.82	169	7.1	1161	1.8	2.0	5.8205	1070	68
110	315L8B	314502-	740	94.0	92.38	0.82	206	6.4	1420	1.8	2.0	6.7537	1140	68
*132	355M8A	354301-	740	94.3	93.89	0.82	248	6.2	1704	1.8	2.0	8.6	1424	71
*160	355M8B	354302-	740	94.5	94.13	0.82	298	6.2	2065	1.8	2.0	10.01	1578	71
*200	355L8A	354501-	740	94.7	94.53	0.82	372	6.2	2581	1.8	2.0	12.5	2121	71

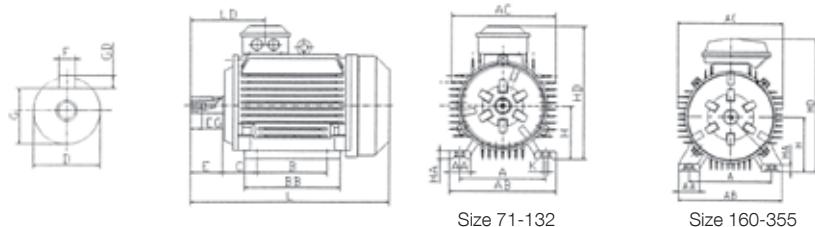
*Insulation Class F Temperature rise Class F

Dimension drawing

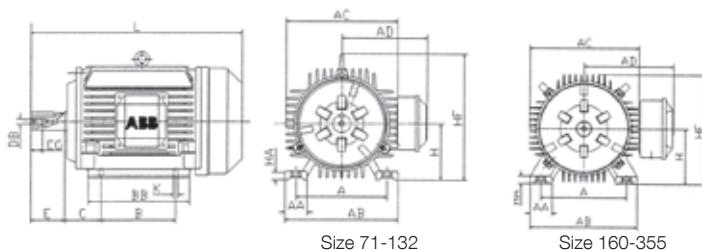
Foot-mounted motor designation IM B3, IM B6, IM B7, IM B8, IM V5, IM V6
 Flange-mounted, mounting designation IM B5, IM V1, IM V3
 Foot-and flange-mounted, mounting designation IM B35, IM V15, IM V36

Cast iron motor
 Type M2QA71-355

three phase motor, foot mounted, terminal box top-mounted



three phase motor, foot mounted, terminal box on right hand side (on request)



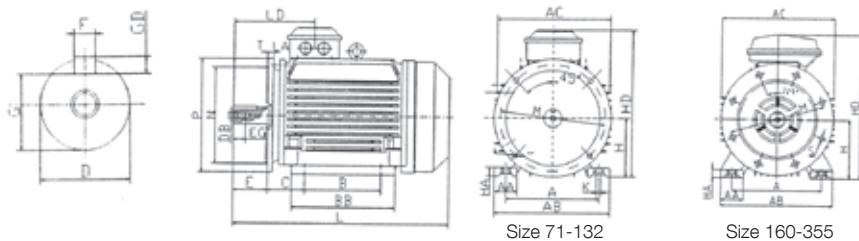
Type M2QA	Poles	A	AA	AB	AC	B	BB	C	D	E	F	G	GD	DB	EG
71M	2-6	112	30	145	145	90	110	45	14-j6	30	5	11	5	M5	12.5
80M	2-8	125	35	160	165	100	135	50	19-j6	40	6	15.5	6	M6	16
90S	2-8	140	35	175	180	100	140	56	24-j6	50	8	20	7	M8	19
90L	2-8	140	35	175	180	125	165	56	24-j6	50	8	20	7	M8	19
100L	2-8	160	40	200	205	140	180	63	28-j6	60	8	24	7	M10	22
112M	2-8	190	50	235	225	140	190	70	28-j6	60	8	24	7	M10	22
132S	2-8	216	55	270	265	140	205	89	38-k6	80	10	33	8	M12	28
132M	2-8	216	55	270	265	178	240	89	38-k6	80	10	33	8	M12	28
160M	2-8	254	60	325	330	210	265	108	42-k6	110	12	37	8	M16	36
160L	2-8	254	60	325	330	254	310	108	42-k6	110	12	37	8	M16	36
180M	2-4	279	70	350	355	241	315	121	48-k6	110	14	42.5	9	M16	36
180L	4-8	279	70	355	355	279	350	121	48-k6	110	14	42.5	9	M16	36
200L	2-8	318	70	390	395	305	380	133	55-m6	110	16	49	10	M20	39
225S	4-8	356	75	435	440	286	380	149	60-m6	140	18	53	11	M20	39
225M	2	356	75	435	450	311	405	149	55-m6	110	16	49	10	M20	39
225M	4-8	356	75	435	450	311	405	149	60-m6	140	18	53	11	M20	39
250M	2	406	80	490	515	349	455	168	60-m6	140	18	53	11	M20	39
250M	4-8	406	80	490	515	349	455	168	65-m6	140	18	58	11	M20	39
280S	2	457	85	555	585	368	490	190	65-m6	140	18	58	11	M20	39
280S	4-8	457	85	555	585	368	490	190	75-m6	140	20	67.5	12	M20	39
280M	2	457	85	555	585	419	540	190	65-m6	140	18	58	11	M20	39
280M	4-8	457	85	555	585	419	540	190	75-m6	140	20	67.5	12	M20	39
315S	2	508	120	640	630	406	575	216	65-m6	140	18	58	11	M20	42
315S	4-8	508	120	640	630	406	575	216	80-m6	170	22	71	14	M20	42
315M	2	508	120	640	630	457	685	216	65-m6	140	18	58	11	M20	42
315M	4-8	508	120	640	630	457	685	216	80-m6	170	22	71	14	M20	42
315L	2	508	120	640	630	508	685	216	65-m6	140	18	58	11	M20	42
315L	4-8	508	120	640	630	508	685	216	80-m6	170	22	71	14	M20	42
355M	2	610	120	730	710	560	750	250	70-m6	140	20	62.5	12	M20	42
355M	4-8	610	120	730	710	560	750	250	100-m6	210	28	90	16	M24	47
355L	2	610	120	730	710	630	750	250	70-m6	140	20	62.5	12	M20	42
355L	4-8	610	120	730	710	630	750	250	100-m6	210	28	90	16	M24	47

Dimension drawing

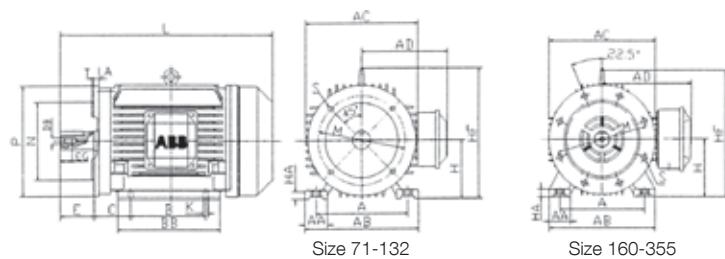
Foot-mounted motor designation IM B3, IM B6, IM B7, IM B8, IM V5, IM V6
 Flange-mounted, mounting designation IM B5, IM V1, IM V3
 Foot-and flange-mounted, mounting designation IM B35, IM V15, IM V36

Cast iron motor
 Type M2QA71-355

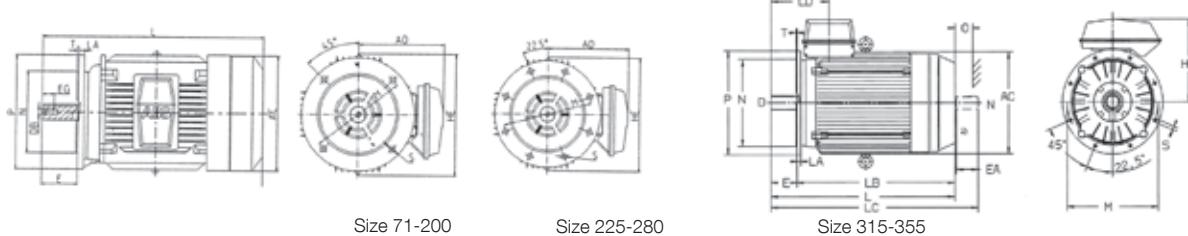
three phase motor, foot-and flange-mounted, terminal box top-mounted



three phase motor, foot-and flange-mounted, terminal box mounted on right hand side (on request)



three phase motor, flange-mounted



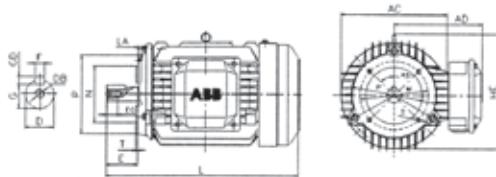
Type M2QA	Poles	H	HA	HD	HF	K	L	LD	AD	LA	M	N	P	S	T	HE
71M	2-6	71	10	200	---	7	255	100	120	9	130	110	160	4-10	3.5	165
80M	2-8	80	12	255	170	10	285	116	145	9	165	130	200	4-12	3.5	200
90S	2-8	90	12	240	185	10	310	128	150	10	165	130	200	4-12	3.5	200
90L	2-8	90	12	240	185	10	335	128	150	10	165	130	200	4-12	3.5	200
100L	2-8	100	14	275	245	12	380	138	175	11	215	180	250	4-15	4	270
112M	2-8	112	15	290	265	12	395	144	185	11	215	180	250	4-15	4	278
132S	2-8	132	18	335	300	12	465	169	205	12	265	230	300	4-15	4	320
132M	2-8	132	18	335	300	12	505	169	205	12	265	230	300	4-15	4	320
160M	2-8	160	22	415	380	15	600	250	255	15	300	250	350	4-19	5	400
160L	2-8	160	22	415	380	15	645	250	255	15	300	250	350	4-19	5	400
180M	2-4	180	22	450	420	15	670	270	270	18	300	250	350	4-19	5	420
180L	4-8	180	22	450	420	15	710	270	270	18	300	250	350	4-19	5	420
200L	2-8	200	25	510	470	19	770	285	305	20	350	300	400	4-19	5	470
225S	4-8	225	28	560	520	19	820	340	335	20	400	350	450	8-19	5	520
225M	2	225	28	560	520	19	815	310	335	20	400	350	450	8-19	5	520
225M	4-8	225	28	560	520	19	840	340	335	20	400	350	450	8-19	5	520
250M	2	250	30	645	580	24	930	360	395	22	500	450	550	8-19	5	655
250M	4-8	250	30	645	580	24	930	360	395	22	500	450	550	8-19	5	655
280S	2	280	35	715	645	24	975	355	435	22	500	450	550	8-19	5	725
280S	4-8	280	35	715	645	24	975	355	435	22	500	450	550	8-19	5	725
280M	2	280	35	715	645	24	1040	355	435	22	500	450	550	8-19	5	725
280M	4-8	280	35	715	645	24	1040	355	435	22	500	450	550	8-19	5	725
315S	2	315	45	870	---	28	1190	400	555	24	600	550	660	8-24	6	905
315S	4-8	315	45	870	---	28	1220	430	555	24	600	550	660	8-24	6	905
315M	2	315	45	870	---	28	1300	400	555	24	600	550	660	8-24	6	905
315M	4-8	315	45	870	---	28	1330	430	555	24	600	550	660	8-24	6	905
315L	2	315	45	870	---	28	1300	400	555	24	600	550	660	8-24	6	905
315L	4-8	315	45	870	---	28	1330	430	555	24	600	550	660	8-24	6	905
355M	2	355	52	1010	---	35	1495	424	655	25	740	680	800	8-24	6	1010
355M	4-8	355	52	1010	---	35	1565	494	655	25	740	680	800	8-24	6	1010
355L	2	355	52	1010	---	35	1495	424	655	25	740	680	800	8-24	6	1010
355L	4-8	355	52	1010	---	35	1565	494	655	25	740	680	800	8-24	6	1010

Dimension drawing

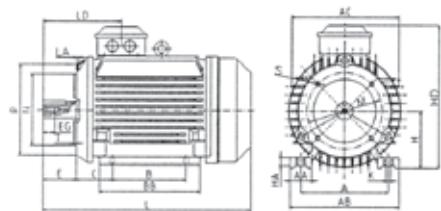
Flange-mounted; IM B14, IM V18, IM V19
Foot-and flange-mounted; IM B34

Cast iron motor
Type M2QA71-355

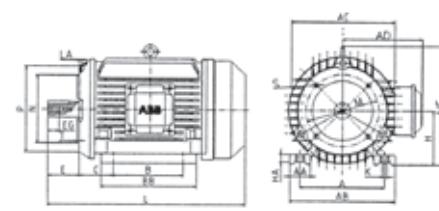
flange-mounted motor, small flange IM B14 (on request)



terminal box top-mounted IM B34 (on request)



terminal box side-mounted IM B34 (on request)



Type M2QA	Pole	A	AA	AB	AC	B	BB	C	D	E	F	G	GD	DB	EG	H	HA	HD	K	L	LD	AD	LA	T	HE	HF
71M	2-6	112	30	145	145	90	120	45	14	30	5	11	5	M5	12.5	71	10	200	7	255	100	120	9	3.5	145	-
80M	2-8	125	35	165	165	100	135	50	19	40	6	15.5	6	M6	16	80	12	225	10	285	116	145	9	3.5	200	185
90S	2-8	140	35	175	180	100	140	56	24	50	8	20	7	M8	19	90	12	240	10	310	128	150	10	3.5	200	195
90L	2-8	140	35	175	180	125	165	56	24	50	8	20	7	M8	19	90	12	240	10	335	128	150	10	3.5	200	195
100L	2-8	160	40	200	205	140	180	63	28	60	8	24	7	M10	22	100	14	275	12	380	138	175	11	3.5	270	245
112M	2-8	190	50	235	225	140	190	70	28	60	8	24	7	M10	22	112	15	290	12	395	144	185	11	3.5	278	265
132S	2-8	216	55	270	265	140	205	89	38	80	10	33	8	M12	28	132	18	335	12	465	169	205	15	3.5	320	300
132M	2-8	216	55	270	265	178	240	89	38	80	10	33	8	M12	28	132	18	335	12	505	169	205	15	3.5	320	300
160M	2-8	254	60	325	330	210	265	108	42	110	12	37	8	M16	36	160	22	415	15	600	250	255	20	4	400	380
160L	2-8	254	60	325	330	254	310	108	42	110	12	37	8	M16	36	160	22	415	15	645	250	255	20	4	400	380

Type M2QA	Pole	Size	P	M	N	S
71M	2-6	C105	105	85	70	M6
71M	2-6	C140	140	115	95	M6
80M	2-8	C120	120	100	80	M6
80M	2-8	C160	160	130	110	M8
90S	2-8	C140	140	115	95	M8
90S	2-8	C160	160	130	110	M8
90L	2-8	C140	140	115	95	M8
90L	2-8	C160	160	130	110	M8
100L	2-8	C160	160	130	110	M8
100L	2-8	C200	200	165	130	M10
112M	2-8	C160	160	130	110	M8
112M	2-8	C200	200	165	130	M10
132S	2-8	C200	200	165	130	M10
132M	2-8	C200	200	165	130	M10
160M	2-8	C250	250	215	180	M12
160L	2-8	C250	250	215	180	M12

General performance variant codes

Code / Variant	71	80	90	100	112	132	160	180	200	225	250	280	315	355
Balancing														
052 Vibration acc. to grade A (IEC 60034-14).	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
426 Half key balancing.	S	S	S	S	S	S	S	S	S	S	S	S	S	S
Bearings and lubrication														
037 Roller bearing at D-end	NA	NA	NA	NA	NA	NA	P	P	P	P	P	NA	NA	NA
039 Cold resistant grease (-55...+100°C)	R	R	R	R	R	R	P	P	P	P	P	NA	NA	NA
041 Bearings regreasable via grease nipples	NA	NA	NA	NA	NA	P	P	P	P	P	S	NA	NA	NA
Branch standard design														
178 Stainless steel/acid proof bolts	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
209 Non-standard voltage or frequency (special winding).	R	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
785 Reinforced tropicalisation.	R	R	R	R	R	R	R	R	R	R	R	R	R	R
Cooling system														
068 Metal fan	P	P	P	P	P	P	P	P	P	P	P	P	P	P
183 Separate motor cooling fan (fax axial, N-end).	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
Drain holes														
065 Plugged existing drain holes	P	P	P	P	P	P	NA	NA	NA	NA	P	P	P	P
076 Draining holes with plugs	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
Earthing bolt														
067 External earthing bolt	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
Heating elements														
450 Heating element 110-120 V	P	P	P	P	P	P	P	P	P	P	P	P	P	P
451 Heating element 200-240 V	P	P	P	P	P	P	P	P	P	P	P	P	P	P
Insulation systems														
014 Winding insulation class H.	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
405 Special winding insulation for frequency converter supply.	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
Mounting arrangements														
008 IM 2101 foot/flange mounted, from IM 1001 (B34 from B3)	P	P	P	P	P	P	P	NA						
009 IM 2001 foot/flange mounted, from IM 1001 (B35 from B3)	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
047 IM 3601 flange mounted, IEC flange, from IM 3001 (B14 from B5)	P	P	P	P	P	P	P	NA						
066 Modified for non-standard mounting position	P	P	P	P	P	P	NA	NA	NA	NA	NA	P	P	P
078 IM 3601 flange mounted, DIN C-flange	P	P	P	P	P	NA								
090 IM 2101 foot/flange mounted, DIN C-flange, from IM 1001, (B34 from B3)	P	P	P	P	P	NA								
Painting														
114 Special paint colour, standard grade. RAL-colour no. must be specified.	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
Protection														
005 Protective roof, vertical motor, shaft down.	P	P	P	P	P	P	P	P	P	P	P	P	P	P
072 Radial seal at D-end.	P	P	P	P	P	P	R	R	R	R	S	P	P	P
073 Sealed against oil at D-end.	P	P	P	P	P	P	R	R	R	R	P	P	P	P
158 Degree of protection IP65.	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
401 Protective roof, horizontal motor.	NA	NA	NA	NA	NA	NA	NA	P	P	P	P	R	R	R
211 Weather protected, IP xx W	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
403 Degree of protection IP56.	P	P	P	P	P	P	P	P	P	P	P	P	P	P
Rating & instruction plates														
002 Restamping voltage, frequency and output, continuous duty	P	P	P	P	P	P	P	P	P	P	P	P	P	P
095 Restamping output, intermittent duty	P	P	P	P	P	P	P	P	P	P	P	P	P	P
135 Mounting of additional identification plate, stainless	P	P	P	P	P	P	P	P	P	P	P	P	P	P
138 Mounting of additional identification plate, aluminum.	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
139 Additional identification plate delivered loose	P	P	P	P	P	P	P	P	P	P	P	P	P	P
161 Additional rating plate delivered loose	P	P	P	P	P	P	P	P	P	P	P	P	P	P
Shaft & rotor														
070 One or two special shaft extensions, standard shaft material.	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA

S = Standard motor

R = On request

NA = Not applicable

P = New production of a motor

General performance variant codes

Code / Variant	71	80	90	100	112	132	160	180	200	225	250	280	315	355
Stator winding temperature sensors														
121 Bimetal detectors, break type (NCC), (3 in series), 130°C	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
122 Bimetal detectors, break type (NCC), (3 in series), 150°C	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
123 Bimetal detectors, break type (NCC), (3 in series), 170°C	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
125 Bimetal detectors, break type (NCC), (2x3 in series), 150°C	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
127 Bimetal detectors, break type (NCC), (3 in series 130°C & 3 in series, 150°C)	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
321 Bimetal detectors, closing type (NO), (3 in parallel), 130°C.	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
322 Bimetal detectors, closing type (NO), (3 in parallel), 150°C.	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
323 Bimetal detectors, closing type (NO), (3 in parallel), 170°C.	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
325 Bimetal detectors, closing type (NO), (2x3 in parallel), 150°C.	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
327 Bimetal detectors, closing type (NO), (3 in parallel, 130°C & 3 in parallel, 150°C), in stator winding	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
435 PTC-thermistors (3 in series), 130°C	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
436 PTC-thermistors (3 in series), 150°C	S	S	S	S	S	S	S	S	S	S	S	S	S	S
437 PTC-thermistors (3 in series), 170°C	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
439 PTC-thermistors (2x3 in series), 150°C	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
441 PTC-thermistors (3 in series, 130°C & 3 in series, 150°C)	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
442 PTC-thermistors (3 in series, 150°C & 3 in series, 170°C)	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
445 PT100 resistance element (1 per phase)	NA	P	P	P	P	P	P	P	P	P	P	P	P	P
446 PT100 resistance element (2 per phase)	NA	NA	NA	P	P	P	P	P	P	P	P	P	P	P
Terminal box														
015 Motor supplied in D-connection.	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
017 Motor supplied in Y-connection.	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
021 Terminal box LHS, seen from D-end.	NA	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
137 Extended cable connection, low terminal box.	R	R	R	R	R	R	R	R	R	R	R	NA	NA	NA
157 Terminal box degree of protection IP 65.	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
180 Terminal box RHS, seen from D-end.	NA	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
230 Standard cable gland	P	P	P	P	P	P	P	P	P	P	P	S	S	S
231 Standard cable glands with clamping device.	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
400 4x90 degrees turnable terminal box.	S	S	S	S	S	S	P	P	P	P	P	NA	NA	NA
418 Separate terminal box for temperature detectors.	NA	NA	NA	NA	NA	NA	NA	R	R	R	R	P	P	P
467 Lower than standard terminal box and rubber extended cable, length 2 m included.	R	R	R	R	R	R	R	R	R	R	R	NA	NA	NA
468 Cable entry from D-end.	P	P	P	P	P	P	P	P	P	P	P	P	P	R
469 Cable entry from N-end.	P	P	P	P	P	P	P	P	P	P	P	P	P	R
731 Two standard cable glands.	P	P	P	P	P	P	P	P	P	P	P	S	S	S
Testing														
140 Test confirmation.	P	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
145 Type test report from catalogue motor, 400V 50Hz.	P	P	P	P	P	P	P	P	P	P	P	P	P	P
146 Type test with report for motor from specific delivery batch.	R	R	R	R	R	R	R	R	R	R	R	R	R	R
148 Routine test report (only at 400 V 50 Hz). Witnessed routine test (146)	P	P	P	P	P	P	P	P	P	P	P	P	P	P
760 Vibration level test	P	P	P	P	P	P	P	P	P	P	P	P	P	P
762 Noise level test.	R	R	R	R	R	R	NA	NA	NA	NA	NA	R	R	R
Variable speed drives														
701 Insulated bearing at N-end.	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	P	P	P
704 EMC cable gland.	NA	NA	NA	NA	NA	NA	NA	P	P	P	P	P	P	P

S = Standard motor

R = On request

NA = Not applicable

P = New production of a motor

M2000 Cast iron motors - totally enclosed squirrel cage three phase motors

Lubrication

Motor sizes 71-225 are fitted with bearings that are regreased for life. For size 250-355 are equipped with bearing that are regreaseable via grease nipples.

Terminal box

The spacious terminal box of cast iron makes the motor quick and easy to connect. The terminal box of motor sizes 71-132 can be turned 4x90 degrees and for sizes 160-355 it is possible to turn the terminal box 2x180 degrees. As standard the terminal box is on top of the motor but it is also possible in some sizes to get it on either right or left hand side at customers request.

Insulation

Phase insulation and generous electrical dimensioning give the motor a high overload capacity. (Suitable for frequency converter drive)

Rotor winding

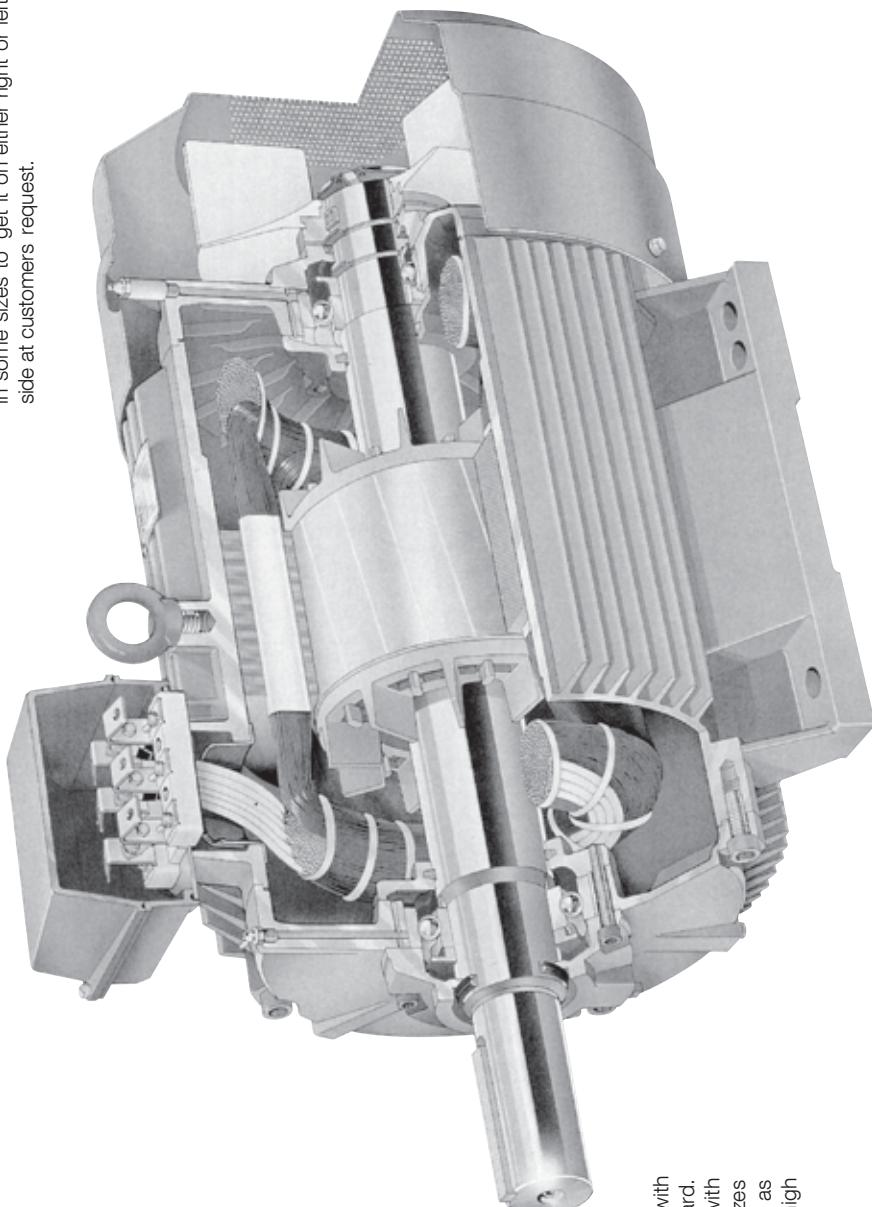
The rotor winding is made of pressure diecast aluminium, a design that provides high starting capacity and low noise level.

Endshields, flanges

The endshield and different variants of flanges are of cast iron.

Bearings

The motor sizes 71-132 are fitted with enclosed DDU C3 bearings as standard. The frame sizes 160-225 are fitted with enclosed 2Z bearing as standard. Sizes 250-355 have regreaseable bearings as standard. Modern design secure high load capacity run.



Corrosion protection

Effective corrosion protection means that the motor can be used in all environments.

Stator

The stator is made of cast iron, including feet, which make the motor mechanically very strong and robust. Integrally cast iron feet allow a very rigid mounting and minimal vibration.

ABB Motors' total product offer



ABB offers several comprehensive ranges of AC motors and generators. We manufacture synchronous motors for even the most demanding applications, and a full range of low and high voltage induction motors. Our in-depth knowledge of virtually every type of industrial processing ensures we always specify the best solution for your needs.

Low voltage motors and generators

Process performance motors for more demanding applications

- Cast iron motors
- Premium efficiency motors
- NEMA motors

Industrial performance motors

– flexibility for most customer applications

- Aluminum motors
- Steel motors
- Cast iron motors

General performance motors

– out-of-the-box simplicity for high volume customers

- Aluminum motors
- Cast iron motors

Motors for hazardous areas

- Flameproof motors
- Increased safety motors
- Non-sparking motors
- Dust ignition proof motors

Marine motors

- Aluminum motors
- Steel motors
- Cast iron motors
- Open drip proof motors

Motors for additional applications

- Open drip proof motors
- Brake motors
- Single phase motors
- High ambient motors
- Permanent magnet motors
- High speed motors
- Wind turbine generators
- Smoke venting motors
- Water cooled motors
- Motors for roller table drives
- Servomotors

High voltage and synchronous motors and generators

- High voltage cast iron motors
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- Motors for hazardous areas
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Motors and Generators

ABB offers a comprehensive range of reliable and high efficiency motors and generators for all applications

ABB has what it takes to help every industry and application reach new levels of efficiency and energy savings even under the most demanding conditions. Combining the best available materials with superior technology, the electric motors and generators are designed to operate reliably no matter how challenging the process or application, and to have low life cycle costs.

Head of Global Marketing for Motors and Generators speaks about Automation award for Synchronous reluctance motor (video)

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Our offering

	→ IEC Low Voltage AC Motors		→ Energy Efficiency
	→ High Voltage Induction Motors		→ Wind Power Generators
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	→ Traction motors and generators		→ Synchronous Motors
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SynRM motor and drive package wins 2011 Automation Award

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Low voltage motors

ABB offers a wide range of low voltage AC motors with improved energy efficiency and lifecycle value

ABB has long advocated the need for efficiency in motors, and high efficiency products have formed the core of its portfolio for many years

Our offering

	→ General Performance Motors IEC frame sizes 71 to 400 0.25 to 1000 kW
	→ High Ambient Temperature Motors Motor types M3GPV IEC sizes 160 to 250, 11 to 55 kW
	→ Open Drip Proof Motors Motor type M2PA IEC sizes 355 to 400, 400 to 800 kW
	→ Roller Table Motors Motor type M3PF IEC sizes 160 to 450
	→ Smoke Extraction Motors Motor types M3V, M3AD, M3AE, M3VE IEC sizes 56 to 100, 0.055 to 2.2 kW
	→ Water Cooled Motors Motor type M3W IEC sizes 280 to 450, 90 to 1200 kW

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